Division 27

**Cable Trays for Communication Systems**

PART 1 - GENERAL

1.1 RELATED DOCUMENTS

1. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 01 and Division 27 Specification Sections, apply to this Section.

1.2 SUMMARY

1. Section Includes:

Wire-basket cable trays.

1.3 DEFINITIONS

1. See 27….., Common Work Results for Communications.

1.4 ACTION SUBMITTALS

1. Comply with submittal requirements in Section 27…., Common Work Results for Communications.
2. Product Data: For each type of cable tray.
   1. Include data indicating dimensions and finishes for each type of cable tray indicated.
3. Shop Drawings: For each type of cable tray.
   1. Show fabrication and installation details of cable trays, including plans, elevations, and sections of components and attachments to other construction elements. Designate components wire mesh tray with splice plates attached to tray and accessories including clamps, brackets, hanger rods, splice-plate connectors when making sweeps, expansion-joint assemblies, straight lengths, and fittings.

1.5 INFORMATIONAL SUBMITTALS

1. Coordination Drawings: Floor plans and sections, drawn to scale, on which the following items are shown and coordinated with each other, using input from installers of the items involved:
   1. Include scaled cable tray layout and relationships between components and adjacent structural, electrical, and mechanical elements.
   2. Vertical and horizontal offsets and transitions.
   3. Clearances for access above and to side of cable trays.
   4. Vertical elevation of cable trays above the floor or below bottom of ceiling structure.
2. UL Qualification Certificates: For cable trays, accessories, and components, from manufacturer.
   1. Basis for Certification: Indicate certification is based on actual test of assembled components or on calculation.
   2. Dimensioned Outline Drawings of Equipment Unit: Identify center of gravity and locate and describe mounting and anchorage provisions.
   3. Detailed description of equipment anchorage devices on which the certification is based and their installation requirements.
3. DIN Standards Certification: For cable trays, accessories, and components, from manufacturer.
   1. Basis for Certification: Indicate certification is based upon actual test of assembled components and physical testing.

PART 2 - PRODUCTS

2.1 GENERAL REQUIREMENTS FOR CABLE TRAYS

1. Cable Trays and Accessories: Identified as defined in NFPA 70 and marked for intended location, application, and grounding.
   1. Source Limitations: Obtain cable trays and components from BASOR ELECTRIC

2.2 MANUFACTURER

1. Manufacturer shall be Basor Electric, which US office is located at 406 South Mulberry Street, Millstadt, Illinois 62260; Toll Free Telephone: 844-393-3985; Telephone: 618-476-6300; Fax 618-476-6301; Email: [customerservice@basor.com](mailto:customerservice@basor.com) ; Web address: [www.basor.com](http://www.basor.com) or [www.basor.us](http://www.basor.us) .

2.3 WIRE-BASKET CABLE TRAYS

1. [Products](http://www.specagent.com/Lookup?ulid=2314): Subject to compliance with requirements, provide the following product that is made and manufactured by BASOR Electric that meets the NEC Code, EIA TIA guidelines and DIN Standards E90 fire performance requirements.
2. Description:
   1. Configuration: Wires are formed into a standard 2-by-4-inch wire mesh pattern with intersecting wires welded together. Mesh sections must have at least one bottom longitudinal wire that is rounded and bent along entire length of section. Wire ends along cable tray sides (flanges) are rounded and bent during manufacturing for safety of cables, providing better cable support and safety to installers.
   2. Materials: High-strength-steel longitudinal wires. Wire Mesh basket tray will be electro zinc or unless specified based on application and installation.
      1. Electroplated Zinc: Straight sections shall be made from steel meeting the minimum mechanical properties of ASTM A510 and shall be electro-plated zinc in accordance with ASTM B633 SC2.
   3. Safety Provisions: Wire ends along wire-basket sides (flanges) rounded and bend during manufacturing to maintain integrity of cables and installer safety.
   4. Sizes and Description:
      * 1. Cable tray system shall include, but will not be limited to, straight sections, elevation transitions, horizontal transitions, supports and accessories.
        2. Product: Basorfil BF2R and BFR Type cable trays by Basor Electric.
        3. Splices for cable tray straight sections to be pre-attached and no tool needed for assembly for all trays 2” and 4” siderail depths.
        4. Nuts and bolts and washer kits to be used to splice cable tray straight sections with 6” deep side channel depth and to field assemble manufactured fittings/transitions together.
        5. Wire Mesh Cable Tray Depth 2-inches (65mm)
           1. 2” (60mm) wide
           2. 4” (100mm) wide
           3. 6” (150mm) wide
           4. 8” (200mm) wide
           5. 12” (300mm) wide
           6. 16” (400mm) wide
           7. 18” (450mm) wide
           8. 20” (500mm) wide
           9. 24” (600mm) wide
        6. Wire Mesh Cable Tray Depth 4-inches (105mm)
           1. 4” (100mm) wide
           2. 6” (150mm) wide
           3. 8” (200mm) wide
           4. 12” (300mm) wide
           5. 16” (400mm) wide
           6. 18” (500mm) wide
           7. 20” (600mm) wide
           8. 24” (600mm) wide
        7. Length: The Wire Mesh Cable Tray straight section length shall be 118.1 inches (3,000mm) unless otherwise shown on drawings.
   5. Connector Assemblies: Wire Mesh tray must come with manufacturer’s pre-installed splice plate shaped to fit around adjoining tray wires and mating plate. This self-splicing system mechanically joins adjacent wire mesh tray wires together to create horizontal fittings.
   6. Connector Assembly Capacity: Splices located within support span shall not diminish rated loading capacity of cable tray.
   7. Hardware and Fasteners: ASTM F 593 and ASTM F 594 stainless steel, Type 316.

2.4 CABLE TRAY ACCESSORIES

1. Fittings: Tees, crosses, risers, elbows, and other fittings as indicated, of same materials and finishes as cable tray.
2. Wire Mesh tray supports and connectors, including bonding connectors, as recommended by BASOR Electric the manufacturer of wire mesh tray.

PART 3 - EXECUTION

3.1 CABLE TRAY INSTALLATION

1. Install cable trays as a complete system, including fasteners, hold-down clips, support systems, barrier strips, adjustable horizontal and vertical splice plates, elbows, reducers, tees, crosses, cable dropouts, adapters, covers, and bonding.
2. Install cable trays so that the tray is accessible for cable installation and all splices are accessible for inspection and adjustment.
3. Remove burrs and sharp edges from cable trays.
4. Fasten cable tray supports to building structure.
5. Design fasteners and supports to carry cable tray, the cables, and a concentrated load of 200 lb.
6. Place supports so that spans do not exceed maximum spans on schedules and provide clearances shown on Drawings. Install intermediate supports when cable weight exceeds the load-carrying capacity of the tray rungs (when using aluminum ladder tray)
7. Construct supports from channel members and other appurtenances furnished by BASOR Electric. Arrange supports in trapeze or wall-bracket form as required by application.
8. Support wire-basket cable trays with center support hangers, C channel/ wall supports or trapeze hangers.
9. Support center support hangers and trapeze hangers for wire-basket trays with 3/8-inch diameter threaded rods.
10. Make changes in direction and elevation using Basor Electric’s recommended fittings.
11. Make cable tray connections using Basor Electric's recommended fittings.
12. Install cable trays with enough workspace to permit access for installing cables.
13. Clamp covers on cable trays installed outdoors with heavy-duty clamps.

3.2 CABLE TRAY GROUNDING

1. Ground cable trays according to NFPA 70 unless additional grounding is specified. Comply with requirements in Section 270526 "Grounding and Bonding for Communications Systems."
2. Cable trays with communications cable shall be bonded together with splice plates or connectors listed for grounding purposes.
3. Cable trays with control conductors shall be bonded together with splice plates listed for grounding purposes.
4. When using epoxy- or powder-coat painted cable trays as a grounding conductor, completely remove coating at all splice contact points or ground connector attachment. After completing splice-to-grounding bolt attachment, repair the coated surfaces with coating materials recommended by cable tray manufacturer.
5. Bond cable trays to power source for cables contained within with bonding conductors sized according to NFPA 70, Article 250.122, "Size of Equipment Grounding Conductors."

3.3 CABLE INSTALLATION

1. Install cables only when each cable tray run has been completed and inspected.
2. Fasten cables on vertical runs to cable trays every 18 inches.
3. Fasten and support cables that pass from one cable tray to another or drop from cable trays to equipment enclosures. Fasten cables to the cable tray at the point of exit and support cables independent of the enclosure. The cable length between cable trays or between cable tray and enclosure shall be no more than 72 inches.
4. In existing construction, remove inactive or dead cables from cable trays.

3.4 CONNECTIONS

1. Remove paint from all connection points before making connections. Repair paint after the connections are completed.
2. Connect pathways to cable trays according to requirements in NEMA.

3.5 FIELD QUALITY CONTROL

1. Perform the following tests and inspections:
   1. After installing cable trays and after electrical circuitry has been energized, survey for compliance with requirements.
   2. Visually inspect cable insulation for damage. Correct sharp corners, protuberances in cable trays, vibrations, and thermal expansion and contraction conditions, which may cause or have caused damage.
   3. Verify that the number, size, and voltage of cables in cable trays do not exceed that permitted by NFPA 70. Verify that communications or data-processing circuits are separated from power circuits by barriers or are installed in separate cable trays.
   4. Verify that there are no intruding items such as pipes, hangers, or other equipment in the cable tray.
   5. Remove dust deposits, industrial process materials, trash of any description, and any blockage of tray ventilation.
   6. Visually inspect each cable tray joint and each ground connection for mechanical continuity. Check bolted connections between sections for corrosion. Clean and retorque in suspect areas.
   7. Check for missing, incorrect, or damaged bolts, bolt heads, or nuts. When found, replace with specified hardware.
   8. Perform visual and mechanical checks for adequacy of cable tray grounding; verify that all takeoff raceways are bonded to cable trays. Test entire cable tray system for continuity. Maximum allowable resistance is 1 ohm.
2. Prepare test and inspection reports as needed or requested by engineer or client.

3.6 PROTECTION

1. Protect installed cable trays and cables.
   1. Install temporary protection for cables in open trays to safeguard exposed cables against falling objects or debris during construction. Temporary protection for cables and cable tray can be constructed of wood or metal materials and shall remain in place until the risk of damage is over.
   2. Repair damage to galvanized finishes with zinc-rich paint recommended by Basor Electric
   3. Repair damage to paint finishes with matching touchup coating recommended by Basor Electric.

END OF SECTION